



## **Free Questions for CPIM by dumpssheet**

**Shared by Mitchell on 09-08-2024**

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## Question 1

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**Question Type:** MultipleChoice

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If demand shifts between models, the assembly line can respond daily, this is called:

### Options:

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- A- miscellaneous scheduling
- B- Shifting scheduling
- C- mixed-model scheduling
- D- variable-model scheduling

### Answer:

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C

## Question 2

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**Question Type:** MultipleChoice

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Work done at each workstation should take about the same time, this is called:

**Options:**

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- A- Consistency planting
- B- Homogeneous system
- C- Identical point in time
- D- Uniform plant loading

**Answer:**

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D

## Question 3

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**Question Type: MultipleChoice**

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Preventive maintenance plus continuing efforts to adapt, modify, and refine equipment to increase flexibility, reduce material handling, and promote continuous flow, is called:

**Options:**

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- A- Source maintenance
- B- Pull-up system
- C- Total productive maintenance
- D- valid schedule maintenance

**Answer:**

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C

## Question 4

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**Question Type: MultipleChoice**

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What means doing it right the first time and, if something does go wrong, stopping the process and fixing it?

**Options:**

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- A- Quality at the source

- B- Process balancing
- C- Quality assurance
- D- All of the above

**Answer:**

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A

## Question 5

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**Question Type:** MultipleChoice

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People should not only be trained in their own jobs but should also be cross-trained in other skills and in problem solving techniques, in order to achieve:

**Options:**

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- A- compound progressiveness
- B- operator flexibility
- C- machine adaptability

**D-** Total quality management

**Answer:**

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B

## Question 6

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**Question Type:** MultipleChoice

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To achieve \_\_, it often makes more sense to have two relatively inexpensive general-purpose machines than one large, expensive special-purpose piece of equipment.

**Options:**

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**A-** machine suppleness

**B-** machine softness

**C-** machine elasticity

**D-** machine flexibility

**Answer:**

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D

## Question 7

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**Question Type:** MultipleChoice

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The workstations required to make the product, or family of products, are located close together and in the sequence needed to make the product is called:

**Options:**

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- A- Productive manufacturing
- B- Repetitive manufacturing
- C- Flow manufacturing
- D- Process manufacturing

**Answer:**

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B

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