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Question 1

Question Type: MultipleChoice

The Control Plan is the road map to sustaining the improvements made through the Lean Six Sigma project and should therefore involve keeping the _____ up to date as a means of supporting the Response Plan.

Options:

- A- X-Y Diagram
- B- Shewhart Chart
- C- FMEA
- D- Customer Service Plan

Answer:

C

Question 2

Question Type: MultipleChoice

One of the 5S approaches to eliminating waste is to minimize work activities that are out of the ordinary thereby requiring unusual decisions and actions to accomplish the correct things. This 5S tool is called _____.

Options:

- A- Standardizing
- B- Scheduling
- C- Sustaining
- D- Sorting

Answer:

A

Question 3

Question Type: MultipleChoice

Lean Principles defines for us _____ specific areas where waste typically exists in our processes.

Options:

A- Three

B- Five

C- Seven

D- Nine

Answer:

C

Question 4

Question Type: MultipleChoice

Stability, Bias and Linearity define the _____ of a Measurement System.

Options:

A- Sensitivity

B- Repeatability

C- Accuracy

D- Precision

Answer:

C

Question 5

Question Type: MultipleChoice

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few X's from the trivial many X's.

Options:

A- True

B- False

Answer:

A

Question 6

Question Type: MultipleChoice

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:Cutting29

Forming43

Stitching17

Sealing51

Options:

A- Sealing, Forming, Cutting, Stitching

B- Cutting, Stitching, Sealing, Forming

C- Stitching, Forming, Cutting, Sealing

D- Forming, Cutting, Sealing, Stitching

Answer:

A

Question 7

Question Type: MultipleChoice

The temperature of a liquid is being measured by a line operator. Which is least likely to be influenced by the instrument?

Options:

- A-** Recording the measurement
- B-** Actual temperature of the liquid
- C-** Calibration of the instrument
- D-** Reading of the instrument

Answer:

A

Question 8

Question Type: MultipleChoice

Long-term Data represents all the variation that one can expect to experience from the output of the subject process.

Options:

A- True

B- False

Answer:

A

Question 9

Question Type: MultipleChoice

As we identify customer and supplier requirements for a SIPOC we are urged to use the RUMBA approach which stands for Reasonable, Understandable, _____, Believable and Achievable.

Options:

- A- Manageable
- B- Massive
- C- Memorable
- D- Measurable

Answer:

D

Question 10

Question Type: MultipleChoice

A Macro Process Map may map a process showing the entire activities of a department and can likely be broken into many Micro Process Maps showing numerous processes that comprise the activities of the department.

Options:

A- True

B- False

Answer:

A

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