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Question 1

Question Type: MultipleChoice

One of the 5S approaches to eliminating waste is to minimize work activities that are out of the ordinary thereby requiring unusual decisions and actions to accomplish the correct things. This 5S tool is called _____.

Options:

- A- Standardizing
- B- Scheduling
- C- Sustaining
- D- Sorting

Answer:

A

Question 2

Question Type: MultipleChoice

Lean Principles defines for us _____ specific areas where waste typically exists in our processes.

Options:

A- Three

B- Five

C- Seven

D- Nine

Answer:

C

Question 3

Question Type: MultipleChoice

Stability, Bias and Linearity define the _____ of a Measurement System.

Options:

A- Sensitivity

B- Repeatability

C- Accuracy

D- Precision

Answer:

C

Question 4

Question Type: MultipleChoice

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few X's from the trivial many X's.

Options:

A- True

B- False

Answer:

A

Question 5

Question Type: MultipleChoice

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:Cutting29

Forming43

Stitching17

Sealing51

Options:

- A- Sealing, Forming, Cutting, Stitching
- B- Cutting, Stitching, Sealing, Forming
- C- Stitching, Forming, Cutting, Sealing
- D- Forming, Cutting, Sealing, Stitching

Answer:

A

Question 6

Question Type: MultipleChoice

The temperature of a liquid is being measured by a line operator. Which is least likely to be influenced by the instrument?

Options:

- A- Recording the measurement
- B- Actual temperature of the liquid
- C- Calibration of the instrument

D- Reading of the instrument

Answer:

A

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