



**Free Questions for [CLSSYB-001](#) by [vceexamstest](#)**

**Shared by [Owens](#) on [20-10-2022](#)**

**For More Free Questions and Preparation Resources**

**[Check the Links on Last Page](#)**

## Question 1

---

**Question Type:** MultipleChoice

---

An important factor in a viable \_\_\_\_\_ is to determine who, when and to what level various personnel must be trained to maintain the improvements made to a process.

**Options:**

---

- A- Control Plan
- B- FMEA
- C- Standard Operating Procedure
- D- Process Map

**Answer:**

---

C

## Question 2

---

**Question Type:** MultipleChoice

---

The purpose of \_\_\_\_\_ is to analyze data and present it in a way we can make informed decisions as to what is happening in our process.

**Options:**

---

- A- Data Sampling
- B- Basic Statistics
- C- Calculating Standard Deviation
- D- Measurement System Analysis

**Answer:**

---

B

## Question 3

---

**Question Type: MultipleChoice**

---

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few Y's from the trivial many Y's.

**Options:**

---

**A-** True

**B-** False

**Answer:**

---

B

## Question 4

---

**Question Type:** MultipleChoice

---

Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements and used to assure usable data is collected.

**Options:**

---

**A-** True

**B-** False

**Answer:**

---

A

## Question 5

---

**Question Type:** MultipleChoice

---

One of the primary benefits of your team working together to create an X-Y Diagram is that the data collected from this exercise is accurate and certain.

**Options:**

---

A- True

B- False

**Answer:**

---

B

## Question 6

---

**Question Type: MultipleChoice**

---

The length of wooden beams being sawed is measured by a line operator. Which is least likely to be influenced by the instrument?

**Options:**

---

- A- Calibration of the instrument
- B- Actual temperature of the liquid
- C- Recording the measurement
- D- Reading of the instrument

**Answer:**

---

C

## Question 7

---

**Question Type: MultipleChoice**

---

A Belt gathered the following defect data for a polyurethane production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data:Trimming37

Forming61

Packaging29

Sealing5

**Options:**

---

- A- Trimming, Packaging, Sealing, Forming
- B- Packaging, Trimming, Sealing, Forming
- C- Sealing, Forming, Trimming, Packaging
- D- Forming, Sealing, Trimming, Packaging

**Answer:**

---

D

## Question 8

---

**Question Type: MultipleChoice**

---

\_\_\_\_\_ represents all the variation that one can expect to experience from the output of the subject process.

**Options:**

---

**A-** A Standard Deviation

**B-** Data range

**C-** Long-term Data

**D-** The Mode

**Answer:**

---

C

## Question 9

---

**Question Type: MultipleChoice**

---

Inputs that may affect your process to some degree but are not critical, are difficult to quantify and are random in nature are referred to as \_\_\_\_\_.



**Options:**

---

A- Nuisance

B- Noise

C- Pests

D- Elusive

**Answer:**

---

B

## Question 10

---

**Question Type: MultipleChoice**

---

As we identify customer and supplier requirements for a SIPOC we are urged to use the RUMBA approach which stands for \_\_\_\_\_, Understandable, Measurable, Believable and Achievable.

**Options:**

---

A- Rational

**B-** (un)Resistable

**C-** Relatable

**D-** Reasonable

**Answer:**

---

D

## Question 11

---

**Question Type:** MultipleChoice

---

A Micro Process Map may map a process showing the entire activities of a department and can likely be broken into many Macro Process Maps showing numerous processes that comprise the activities of the department.

**Options:**

---

**A-** True

**B-** False

**Answer:**

---

B

## Question 12

---

**Question Type:** MultipleChoice

---

SIPOC stands for Suppliers, Inputs, \_\_\_\_\_, Output and Customers.

**Options:**

---

A- Production

B- Process

C- Products

D- Presentation

**Answer:**

---

B

**To Get Premium Files for CLSSYB-001 Visit**

**<https://www.p2pexams.com/products/clssyb-001>**

**For More Free Questions Visit**

**<https://www.p2pexams.com/gaqm/pdf/clssyb-001>**

